

HANSON 116-Piece Mach / Fractional / Metric Self Alignment Tap and Die Set



Starts Straight



1841432



TAPS & DIES

Set Contents				Set Item # 1841432	
Thread Size Machine Screw	Tap Item # Self-Aligning	Die Item # Self-Aligning	Drill Bit Size	Drill Bit Item #	
4 - 40 NC	4935222	4935018	No. 43	80143	
6 - 32 NC	4935223	4935019	No. 36	80136	
8 - 32 NC	4935224	4935020	No. 29	80129	
10 - 24 NC	4935225	4935021	No.25	80125	
10 - 32 NF	4935226	4935022	No.21	80121	
12 - 24 NC	4935227	4935023	No. 16	80116	
Fractional					
1/4" - 20 NC	4935228	4935024	No.7	80107	
1/4" - 28 NF	4935229	4935025	No.3	80103	
5/16" -18 NC	4935230	4935026	Letter F	40106	
5/16" - 24 NF	4935231	4935027	Letter I	40109	
3/8" - 16 NC	4935232	4935028	5/16"	60120	
3/8" - 24 NF	4935233	4935029	Letter Q	40117	
7/16" - 14 NC	4935234	4935030	Letter U	40121	
7/16" - 20 NF	4935235	4935031	25/64"	60125	
1/2" - 13 NC	4935236	4935032	27/64"	60127	
1/2" - 20 NF	4935237	4935033	29/64"	60129	
Metric					
3 mm - 0.50	4935238	4935035	No. 39	80139	
4 mm - 0.70	4935239	4935036	No. 30	80130	
4 mm - 0.75	4935240	4935037	No. 30	80130	
5 mm - 0.80	4935241	4935038	No. 19	90119	
5 mm - 0.90	4935242	4935039	No. 20	80120	
6 mm - 1.00	4935243	4935040	No. 9	80109	
7 mm - 1.00	4935244	4935041	Letter B	40102	
8 mm - 1.00	4935245	4935042	Letter J	40110	
8 mm - 1.25	4935246	4935043	Letter H	40108	
9 mm - 1.00	4935247	4935044	Letter O	40115	
9 mm - 1.25	4935248	4935045	5/16"	60120	
10 mm - 1.25	4935249	4935046	Letter S	40119	
10 mm - 1.50	4935250	4935047	Letter R	40118	
11 mm - 1.50	4935251	4935048	3/8"	60124	
12 mm - 1.25	4935252	4935049	Letter Z	40126	
12 mm - 1.75	4935253	4935050	13/32"	60126	
Pipe					
1/8" - 27 NPT	1902ZR	6702	Letter Q	40117	
1/8" - 28 BSP	1911ZR	6711	21/64"	60121	
Spiral Flute Screw Extractor			Drill Bit Size	Item #	
EX - 1			5/64"	60105	
EX - 2			7/64"	60107	
EX - 3			5/32"	60110	
EX - 4			1/4"	60116	
EX - 5			19/64"	60119	
Threading Tools			Item #		
PTS Die Stock - 1"			4935054		
PTS Die Spacer			1775311		
PTS Adj Tap Socket - Small No. 4 to 1/4" (3 mm-6 mm)			4935052		
PTS Adj Tap Socket - Medium 1/4" to 1/2" (6 mm - 12 mm)			4935053		
T-Bar for Adj Tap Socket			1775312		
SAE Pitch Gauge			11018		
Metric Pitch Gauge			11016		