

### 12" Aircraft Extension HSS Fractional Straight Shank Drill Bits with 135° Split Point (Series 621/612)



61224

- 135° split-point tip starts drilling immediately and eliminates "walking."
- Engineered with premium high speed steel with black oxide coating for corrosion resistance.
- Ideal for applications requiring an extended reach. Not recommended for deep drilling applications.
- Straight shank

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
1/16"	.0625	7/8"	12"	62104ZR	61204
3/32"	.0938	1-1/4"	12"	—	61206
1/8"	.1250	1-5/8"	12"	62108	61208
5/32"	.1563	2"	12"	—	61210
3/16"	.1875	2-5/16"	12"	62112ZR	61212
7/32"	.2188	2-1/2"	12"	—	61214
1/4"	.2500	2-3/4"	12"	62116	61216
9/32"	.2813	2-15/16"	12"	—	61218
5/16"	.3125	3-3/16"	12"	62120	61220
11/32"	.3438	3-7/16"	12"	—	61222
3/8"	.3750	3-5/8"	12"	62124	61224
13/32"	.4063	3-7/8"	12"	—	61226
7/16"	.4375	4-1/16"	12"	62128	61228
15/32"	.4688	4-5/16"	12"	—	61230
1/2"	.5000	4-1/2"	12"	62132	61232ZR

### 6" Aircraft Extension HSS Fractional Straight Shank Drill Bits with 135° Split Point (Series 667/666)



66624

- 135° split-point tip starts drilling immediately and eliminates "walking."
- Engineered with premium high speed steel with black oxide coating for corrosion resistance.
- Ideal for applications requiring an extended reach. Not recommended for deep drilling applications.
- Straight shank

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
1/16"	.0625	7/8"	6"	66704ZR	66604ZR
5/64"	.0781	1"	6"	—	66605
3/32"	.0938	1-1/4"	6"	—	66606
7/64"	.1094	1-1/2"	6"	—	66607
1/8"	.1250	1-5/8"	6"	66708	66608
9/64"	.1406	1-3/4"	6"	—	66609
5/32"	.1563	2"	6"	66710	66610
11/64"	.1719	2-1/8"	6"	—	66611
3/16"	.1875	2-5/16"	6"	66712	66612
13/64"	.2031	2-7/16"	6"	—	66613
7/32"	.2188	2-1/2"	6"	66714	66614
15/64"	.2344	2-5/8"	6"	—	66615
1/4"	.2500	2-3/4"	6"	66716	66616
17/64"	.2656	2-7/8"	6"	—	66617ZR
9/32"	.2813	2-15/16"	6"	—	66618
19/64"	.2969	3-1/16"	6"	—	66619
5/16"	.3125	3-3/16"	6"	66720ZR	66620
21/64"	.3281	3-5/16"	6"	—	66621
11/32"	.3438	3-7/16"	6"	—	66622
23/64"	.3594	3-1/2"	6"	—	66623
3/8"	.3750	3-5/8"	6"	66724	66624
25/64"	.3906	3-3/4"	6"	—	66625
13/32"	.4063	3-7/8"	6"	—	66626
27/64"	.4219	3-15/16"	6"	—	66627
7/16"	.4375	4-1/16"	6"	66728	66628
15/32"	.4688	4-5/16"	6"	—	66630
1/2"	.5000	4-1/2"	6"	66732	66632

METAL DRILLING