

# Taps & Dies

## High Carbon Steel Combination Sets

### HANSON® 64-piece Machine Screw/ Fractional Tap & Solid / Adjustable Round Die Set



98614

TAPS & DIES

#### Set Contents

Item # 98614

Thread Size Machine Screw	Tap Item # Plug Style	Die Item # 1" Solid Round
4 - 40 NC	1112ZR	3012
6 - 32 NC	1118	3018
8 - 32 NC	1124	3024
10 - 24 NC	1128ZR	3028ZR
10 - 32 NF	1131	3031
12 - 24 NC	1132	3032
<b>Fractional</b>		
1/4" - 20 NC	1420	3120
1/4" - 28 NF	1423ZR	3123
5/16" - 18 NC	1427	3127
5/16" - 24 NF	1429ZR	3129
3/8" - 16 NC	1434ZR	3134
3/8" - 24 NF	1436	3136
7/16" - 14 NC	1439ZR	3139
7/16" - 20 NF	1440	3140
1/2" - 13 NC	1444ZR	3144
1/2" - 20 NF	1445	3145
<b>1-1/2" Adj. Round</b>		
9/16" - 12 NC	1448	4048ZR
9/16" - 18 NF	1449	4049ZR
5/8" - 11 NC	1452	4052
5/8" - 18 NF	1454	4054
3/4" - 10 NC	1458	4058ZR
3/4" - 16 NF	1460	4060ZR
<b>2" Adj. Round</b>		
7/8" - 9 NC	1461	4261
7/8" - 14 NF	1463	4263
1" - 8 NC	1465ZR	4265
1" - 12 NF	1466ZR	4266
<b>Pipe</b>		
		<b>1" Solid Round</b>
1/8" - 27 NPT	1902ZR	3202
		<b>1-1/2" Solid Round</b>
1/4" - 18 NPT	1903ZR	4103
<b>Threading Tools</b>		<b>Item #</b>
Adj. Die Stock - 1" Dies		11026
Adj. Die Stock - 1-1/2" Adj. Round Dies		12435
Adj. Die Stock - 2" Adj. Round Dies		12445
Adj. Handle Tap Wrench - Taps No. 0 to 1/2"		311088
Adj. Handle Tap Wrench - Taps 1/4" to 1"		12498
T-Handle Wrench - Taps No. 0 to 1/4"		12401
18 Leaf Standard Thread Pitch Gauge		11018