

HANSON Ground Thread Left-hand Fractional Plug Taps (HSS)



2120

- Left-hand taps cut threads with a left-hand rotation
- Used in applications where left-hand studs or fasteners are required

HANSON Ground Thread Pipe Taper Taps (HSS)



359003

- Ideal for pipe fittings
- Tapered at a rate of 3/4" per foot

HANSON Ground Thread Spiral Point* (Gun Taps) Chip Driver Machine Screw/Fractional Taps (HSS)



323325

- Engineered specifically for tapping of "through" holes
- Designed to .0005-inches pitch tolerance
- Cuts with a shearing action that shoots the chips ahead of the tap, producing a cleaner thread
- Recommended for production use in machine tools

Description	No. of Flutes	Pitch Diameter Limits	Bulk Item #
1/4" - 20 NC	4	H3	2120
1/4" - 28 NF	4	H3	2123
5/16" - 18 NC	4	H3	2127
5/16" - 24 NF	4	H3	2129
3/8" - 16 NC	4	H3	2134
3/8" - 24 NF	4	H3	2136
7/16" - 14 NC	4	H3	2139
7/16" - 20 NF	4	H3	2140ZR
1/2" - 13 NC	4	H3	2144
1/2" - 20 NF	4	H3	2145
9/16" - 12 NC	4	H3	2148
9/16" - 18 NF	4	H3	2149
5/8" - 11 NC	4	H3	2152
5/8" - 18 NF	4	H3	2154
3/4" - 10 NC	4	H3	2158ZR
3/4" - 16 NF	4	H3	2160ZR

Description	No. of Flutes	Bulk Item #
1/16" - 27 NPT	4	359010
1/8" - 27 NPT	4	359001
1/4" - 18 NPT	4	359002
3/8" - 18 NPT	4	359003
1/2" - 14 NPT	4	359004
3/4" - 14 NPT	5	359005

Description	No. of Flutes	Pitch Diameter Limits	Taper Bulk Item #
Machine			
6 - 32 NC	2	H3	323315
8 - 32 NC	2	H3	323319
10 - 24 NC	2	H3	323322
10 - 32 NF	2	H3	323323ZR
12 - 24 NC	2	H3	323325
14 - 20 NS	2	H3	323328
Fractional			
1/4 - 20 NC	3	H3	333310
1/4" - 28 NF	2	H3	333312
5/16" - 18 NC	2	H3	333315
3/8" - 16 NC	3	H3	333318
7/16" - 14 NC	3	H3	333320
7/16" - 20 NF	3	H3	333321
1/2" - 13 NC	3	H3	333322
1/2" - 20 NF	3	H3	333323

*Spiral Point taps should only be used on "through" hole applications