

**HANSON 64-piece Machine Screw/
Fractional Tap & Adjustable / Solid
Round Die Set**



98146

| Set Contents | | Item # 98146 |
|---|----------------------------------|-------------------------------------|
| Thread Size Machine Screw | Tap Item # Plug Style | Die Item # 1" Adj. Round |
| 4 - 40 NC | 1112ZR | 3712 |
| 6 - 32 NC | 1118 | 3718 |
| 8 - 32 NC | 1124 | 3724 |
| 10 - 24 NC | 1128ZR | 3728 |
| 10 - 32 NF | 1131 | 3731 |
| 12 - 24 NC | 1132 | 3732 |
| Fractional | | |
| 1/4" - 20 NC | 1420 | 3820ZR |
| 1/4" - 28 NF | 1423ZR | 3823 |
| 5/16" - 18 NC | 1427 | 3827 |
| 5/16" - 24 NF | 1429ZR | 3829 |
| 3/8" - 16 NC | 1434ZR | 3834 |
| 3/8" - 24 NF | 1436 | 3836 |
| 7/16" - 14 NC | 1439ZR | 3839 |
| 7/16" - 20 NF | 1440 | 3840 |
| 1/2" - 13 NC | 1444ZR | 3844 |
| 1/2" - 20 NF | 1445 | 3845 |
| 1-1/2" Adj. Round | | |
| 9/16" - 12 NC | 1448 | 4048ZR |
| 9/16" - 18 NF | 1449 | 4049ZR |
| 5/8" - 11 NC | 1452 | 4052 |
| 5/8" - 18 NF | 1454 | 4054 |
| 3/4" - 10 NC | 1458 | 4058ZR |
| 3/4" - 16 NF | 1460 | 4060ZR |
| 2" Adj. Round | | |
| 7/8" - 9 NC | 1461 | 4261 |
| 7/8" - 14 NF | 1463 | 4263 |
| 1" - 8 NC | 1465ZR | 4265 |
| 1" - 12 NF | 1466ZR | 4266 |
| Pipe | | |
| 1" Solid Round | | |
| 1/8" - 27 NPT | 1902ZR | 3202 |
| 1-1/2" Solid Round | | |
| 1/4" - 18 NPT | 1903ZR | 4103 |
| Threading Tools | | Item # |
| Adj. Die Stock - 1" Adj. Round Dies | | 12428 |
| Adj. Die Stock - 1-1/2" Adj. Round Dies | | 12435 |
| Adj. Die Stock - 2" Adj. Round Dies | | 12445 |
| Adj. Handle Tap Wrench - Taps No. 0 to 1/2" | | 311088 |
| Adj. Handle Tap Wrench - Taps 1/4" to 1" | | 12498 |
| T-Handle Wrench - Taps No. 0 to 1/4" | | 12401 |
| 18 Leaf Standard Thread Pitch Gauge | | 11018 |

TAPS & DIES