

HANSON® Hexagon Re-threading Pipe Taper Dies (HCS)



7403

- Ideal for repairing damaged threads on plumbing and air pipe applications

HANSON Re-threading Hexagon Metric Right & Left-hand Dies (HCS)



7349

- Ideal for repairing damaged bolts and studs where metric threads are specified

HANSON Re-threading Hexagon Fractional Right & Left-hand Dies (HCS)



7220



7720

- Designed for repairing damaged bolts and studs

Description	Width Across Hex Flats	Thickness of Hex Die	Bulk Item #
1/8" - 27 NPT	1-1/16"	3/8"	7402
1/4" - 18 NPT	1-1/4"	5/8"	7403ZR
3/8" - 18 NPT	1-7/16"	5/8"	7404
1/2" - 14 NPT	1-5/8"	3/4"	7405
3/4" - 14 NPT	2"	3/16"	7406
1" - 11-1/2 NPT	2-3/8"	1"	7407

Description	Width Across Hex Flats	Thickness of Hex Die	Right-Hand Bulk Item #	Left-Hand Bulk Item #
14 mm - 1.25	1-1/16"	1/2"	7349	—
14 mm - 1.50	1-1/16"	1/2"	7350	—
14 mm - 2.00	1-1/16"	1/2"	7352	—
16 mm - 1.50	1-1/4"	5/8"	7355	7855
16 mm - 2.00	1-1/4"	5/8"	7356	—
18 mm - 1.00	1-7/16"	3/4"	7358	—
18 mm - 1.50	1-7/16"	3/4"	7359	7859
18 mm - 2.50	1-7/16"	3/4"	7361	—
20 mm - 2.50	1-7/16"	3/4"	7364	—
22 mm - 1.50	1-5/8"	7/8"	7365ZR	7865ZR
24 mm - 1.50	1-13/16"	1"	7367	—
30 mm - 1.50	2"	1"	7373	—

Description	Width Across Hex Flats	Thickness of Hex Die	Right-Hand Bulk Item #	Left-Hand Bulk Item #
1/4" - 20 NC	19/32"	1/4"	7220	7720
1/4" - 28 NF	19/32"	1/4"	7223	7723
5/16" - 18 NC	11/16"	5/16"	7227ZR	7727
5/16" - 24 NF	11/16"	5/16"	7229	7729
3/8" - 16 NC	25/32"	3/8"	7234	7734
3/8" - 24 NF	25/32"	3/8"	7236	7736
7/16" - 14 NC	7/8"	7/16"	7239	7739ZR
7/16" - 20 NF	7/8"	7/16"	7240	7740
1/2" - 13 NC	1-1/16"	1/2"	7244	7744
1/2" - 20 NF	1-1/16"	1/2"	7245	7745
9/16" - 12 NC	1-1/16"	1/2"	7248ZR	7748
9/16" - 18 NF	1-1/16"	1/2"	7249ZR	7749
5/8" - 11 NC	1-1/4"	5/8"	7252	7752
5/8" - 18 NF	1-1/4"	5/8"	7254	7754
11/16" - 11 NS	1-7/16"	3/4"	7256	7756
11/16" - 16 NS	1-7/16"	3/4"	7257ZR	7757
3/4" - 10 NC	1-7/16"	3/4"	7258ZR	7758
3/4" - 16 NF	1-7/16"	3/4"	7260	7760
7/8" - 9 NC	1-5/8"	7/8"	7261	7761
7/8" - 14 NF	1-5/8"	7/8"	7263	7763
1" - 8 NC	1-13/16"	1"	7265	7765
1" - 12 NF	1-13/16"	1"	7266	7766
1" - 14 NS	1-13/16"	1"	7267	7767
1-1/8" - 7 NC	2"	1"	7268	—
1-1/8" - 12 NF	2"	1"	7269	—
1-1/4" - 7 NC	2-3/16"	1"	7270	—
1-1/4" - 12 NF	2-3/16"	1"	7271	—
1-3/8" - 6 NC	2-3/8"	1"	7272	—
1-3/8" - 12 NF	2-3/8"	1"	7273	—
1-1/2" - 6 NC	2-9/16"	1"	7274	—
1-1/2" - 12 NF	2-9/16"	1"	7275	—