

General Purpose HSS Wire Gauge Straight Shank Jobber Length Drill Bits (Series 811)



80128

- 118° chisel point tip is perfect for general purpose applications.
- Engineered with premium high speed steel in bright finish.
- Ideal for use when non-fractional-sized holes are required. Drills exact-sized hole for tapping applications.
- Straight shank

Applications: Automotive, maintenance and repair, portable drills, stationary drill press

Sets:

Metal index: 80181, 80183

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #	Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
No. 1	.2280	2-5/8"	3-7/8"	81101	80101	No. 41	.0960	1-3/8"	2-3/8"	81141	80141
No. 2	.2210	2-5/8"	3-7/8"	81102	80102ZR	No. 42	.0935	1-1/8"	2-1/4"	81142	80142
No. 3	.2130	2-1/2"	3-3/4"	81103	80103ZR	No. 43	.0890	1-1/8"	2-1/4"	81143	80143
No. 4	.2090	2-1/2"	3-3/4"	81104	80104	No. 44	.0860	1-1/8"	2-1/8"	81144	80144
No. 5	.2055	2-1/2"	3-3/4"	81105	80105	No. 45	.0820	1-1/8"	2-1/8"	81145	80145
No. 6	.2040	2-1/2"	3-3/4"	81106	80106	No. 46	.0810	1-1/8"	2-1/8"	81146	80146
No. 7	.2010	2-7/16"	3-5/8"	81107	80107	No. 47	.0785	1"	2"	81147	80147
No. 8	.1990	2-7/16"	3-5/8"	81108	80108	No. 48	.0760	1"	2"	81148	80148
No. 9	.1960	2-7/16"	3-5/8"	81109	80109	No. 49	.0730	1"	2"	81149	80149
No. 10	.1935	2-7/16"	3-5/8"	81110ZR	80110	No. 50	.0700	1"	2"	81150	80150
No. 11	.1910	2-5/16"	3-1/2"	81111	80111	No. 51	.0670	1"	2"	81151	80151
No. 12	.1890	2-5/16"	3-1/2"	81112	80112	No. 52	.0635	7/8"	1-7/8"	81152	80152ZR
No. 13	.1850	2-5/16"	3-1/2"	81113	80113	No. 53	.0595	7/8"	1-7/8"	81153ZR	80153
No. 14	.1820	2-3/16"	3-3/8"	81114	80114	No. 54	.0550	7/8"	1-7/8"	81154	80154
No. 15	.1800	2-3/16"	3-3/8"	81115	80115	No. 55	.0520	7/8"	1-7/8"	81155	80155
No. 16	.1770	2-3/16"	3-3/8"	81116	80116	No. 56	.0465	3/4"	1-3/4"	81156	80156
No. 17	.1730	2-3/16"	3-3/8"	81117	80117	No. 57	.0430	3/4"	1-3/4"	81157ZR	80157
No. 18	.1695	2-1/8"	3-1/4"	81118	80118	No. 58	.0420	11/16"	1-5/8"	81158	80158
No. 19	.1660	2-1/8"	3-1/4"	81119	80119	No. 59	.0410	11/16"	1-5/8"	81159ZR	80159
No. 20	.1610	2-1/8"	3-1/4"	81120ZR	80120	No. 60	.0400	11/16"	1-5/8"	81160	80160
No. 21	.1590	2-1/8"	3-1/4"	81121	80121	No. 61	.0390	11/16"	1-5/8"	—	80161
No. 22	.1570	2"	3-1/8"	81122ZR	80122	No. 62	.0380	5/8"	1-1/2"	—	80162
No. 23	.1540	2"	3-1/8"	81123ZR	80123	No. 63	.0370	5/8"	1-1/2"	—	80163
No. 24	.1520	2"	3-1/8"	81124ZR	80124	No. 64	.0360	5/8"	1-1/2"	—	80164
No. 25	.1495	1-7/8"	3"	81125	80125ZR	No. 65	.0350	5/8"	1-1/2"	—	80165
No. 26	.1470	1-7/8"	3"	81126	80126	No. 66	.0330	1/2"	1-3/8"	—	80166
No. 27	.1440	1-7/8"	3"	81127ZR	80127	No. 67	.0320	1/2"	1-3/8"	—	80167
No. 28	.1405	1-3/4"	2-7/8"	81128ZR	80128	No. 68	.0310	1/2"	1-3/8"	—	80168
No. 29	.1360	1-3/4"	2-7/8"	81129	80129	No. 69	.0292	1/2"	1-3/8"	—	80169
No. 30	.1285	1-5/8"	2-3/4"	81130ZR	80130	No. 70	.0280	3/8"	1-1/4"	—	80170
No. 31	.1200	1-5/8"	2-3/4"	81131	80131	No. 71	.0260	3/8"	1-1/4"	—	80171
No. 32	.1160	1-5/8"	2-3/4"	81132	80132	No. 72	.0250	5/16"	1-1/8"	—	80172
No. 33	.1130	1-1/2"	2-5/8"	81133	80133	No. 73	.0240	5/16"	1-1/8"	—	80173
No. 34	.1110	1-1/2"	2-5/8"	81134	80134	No. 74	.0225	1/4"	1"	—	80174ZR
No. 35	.1100	1-1/2"	2-5/8"	81135	80135	No. 75	.0210	1/4"	1"	—	80175
No. 36	.1065	1-7/16"	2-1/2"	81136	80136	No. 76	.0200	3/16"	7/8"	—	80176
No. 37	.1040	1-7/16"	2-1/2"	81137	80137	No. 77	.0180	3/16"	7/8"	—	80177
No. 38	.1015	1-7/16"	2-1/2"	81138	80138	No. 78	.0160	3/16"	7/8"	—	80178
No. 39	.0995	1-3/8"	2-3/8"	81139	80139	No. 79	.0145	1/8"	3/4"	—	80179
No. 40	.0980	1-3/8"	2-3/8"	81140	80140	No. 80	.0135	1/8"	3/4"	—	80180

METAL DRILLING