

Metal Drilling

Special Purpose Drilling

Double-End HSS Drill Bits (Series 606/616)



10228

- 135° split-point tip starts drilling immediately and eliminates "walking."
- Engineered with premium high speed steel with black oxide coating for corrosion resistance.
- Drills twice as many holes as a single-end drill bit.

Applications:

General metal drilling in tight spaces, drilling sheet metal for rivets and fasteners

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
7/64"	.1094	5/8"	1-7/8"	—	60607
1/8"	.1250	5/8"	2"	—	60608
9/64"	.1406	5/8"	2"	—	60609
5/32"	.1563	5/8"	2-1/16"	—	60610
3/16"	.1875	5/8"	2-3/16"	—	60612
7/32"	.2188	11/16"	2-3/8"	—	60614
1/4"	.2500	7/8"	2-1/2"	—	60616
#11	.1910	11/16"	2-1/4"	—	61611
#20	.1600	5/8"	2-1/8"	—	61620
#30	.1285	5/8"	2"	—	61630

High Speed Steel Countersinks



12413

- Tip is milled and precision-ground to 82-degrees for countersinking into most machinable materials.
- Engineered with premium high speed steel with black oxide coating for corrosion resistance.
- Features five flutes for reduced vibration.
- 1/4" round shank

Size	Decimal Equiv.	Flute Length	Overall Length	Carded Item #	Bulk Item #
1/2"	.5000	3/8"	1-5/8"	12411	—
5/8"	.6250	7/16"	1-3/4"	12412	—
3/4"	.7500	1/2"	1-13/16"	12413	—