

Taps & Dies

High Carbon Steel Dies

HANSON Adjustable Round Fractional Dies Right & Left-Hand (HCS)



4020



7520



7652

TAPS & DIES

- Adjustable round dies ideal for precision threading
- Left-hand dies cut threads with a left-hand rotation

Description	Right-Hand 1-1/2" O.D. Bulk Item #	Right-Hand 2" O.D. Bulk Item #	Right-Hand 3" O.D. Bulk Item #	Left-Hand 1" O.D. Bulk Item #	Left-Hand 1-1/2" O.D. Bulk Item #
1/4" - 20 NC	4020ZR	—	—	7520	—
1/4" - 28 NF	4023	—	—	7523	—
5/16" - 18 NC	4027ZR	4227	—	7527	—
5/16" - 24 NF	4029ZR	—	—	7529	—
3/8" - 16 NC	4034ZR	—	—	7534	—
3/8" - 24 NF	4036	—	—	7536	—
7/16" - 14 NC	4039ZR	—	—	7539	—
7/16" - 20 NF	4040ZR	—	—	7540	—
1/2" - 13 NC	4044	—	—	7544ZR	—
1/2" - 20 NF	4045ZR	—	—	7545	—
9/16" - 12 NC	4048ZR	—	—	—	7648
9/16" - 18 NF	4049ZR	—	—	—	7649
5/8" - 11 NC	4052	—	—	—	7652
5/8" - 18 NF	4054	—	—	—	7654
11/16" - 11 NS	4056	—	—	—	—
11/16" - 16 NS	4057	—	—	—	—
3/4" - 10 NC	4058ZR	—	—	—	7658
3/4" - 16 NF	4060ZR	—	—	—	7660
7/8" - 9 NC	—	4261	—	—	—
7/8" - 14 NF	—	4263	—	—	—
1" - 8 NC	—	4265	—	—	—
1" - 12 NF	—	4266	—	—	—
1" - 14 NS	—	4267	—	—	—
1-1/8" - 7 NC	—	—	4668	—	—
1-1/8" - 12 NF	—	—	4669	—	—
1-1/4" - 7 NC	—	—	4670	—	—
1-1/4" - 12 NF	—	—	4671	—	—
1-3/8" - 6 NC	—	—	4672	—	—
1-3/8" - 12 NF	—	—	4673	—	—
1-1/2" - 6 NC	—	—	4674	—	—
1-1/2" - 12 NF	—	—	4675	—	—

HANSON Round Pipe Taper Dies (HCS)



4102

Description	1-1/2" O.D. Solid Round Bulk Item #	1-1/2" O.D. Screw Adj. Bulk Item #	1" O.D. Screw Adj. Bulk Item #	2" O.D. Screw Adj. Bulk Item #
1/8" - 27 NPT	4102	5102	502101*	—
1/4" - 18 NPT	4103	5103	—	—
3/8" - 18 NPT	4104	5104	—	—
1/2" - 14 NPT	4105	5105	—	—
1/2" - 14 NPT	—	—	—	4305
3/4" - 14 NPT	—	—	—	4306

*Note: 502101 is a High Speed Steel Die