

HANSON Cut Thread Machine Screw Taps (HSS)



400023



403025



406025

- Straight fluted, hand taps
- Taps produce a class 2B thread

HANSON Cut Thread Fractional Taps (HSS)



410022



413022



416022

- Straight fluted, hand taps
- Taps produce a class 2B thread
- Works in most materials including stainless & alloy steels

HANSON Cut Thread Pipe Taper Taps (HSS)



459002

- Cuts internal threads in pipes
- Ideal for pipe fittings
- Tapered at a rate of 3/4" per foot

Description	No. of Flutes	Plug Bulk Item #	Taper Bulk Item #	Bottom Bulk Item #
4 - 40 NC	3	403009	—	—
6 - 32 NC	3	403015	400015ZR	406015
6 - 48 NS	3	403017	400017	406017
8 - 32 NC	4	403019	400019	406019
8 - 40 NS	4	403021	400021ZR	406021ZR
10 - 24 NC	4	403022	400022ZR	406022
10 - 32 NF	4	403023	400023ZR	406023
12 - 24 NC	4	403025	400025ZR	—
14 - 20 NS	4	403028	—	—

Description	No. of Flutes	Plug Bulk Item #	Taper Bulk Item #	Bottom Bulk Item #
1/4" - 20 NC	4	413010	410010	416010
1/4" - 28 NF	4	413012	—	416012
5/16" - 18 NC	4	413015	410015	416015
5/16" - 24 NF	4	413016	—	416016
3/8" - 16 NC	4	413018	410018	416018
3/8" - 24 NF	4	413019	410019ZR	—
7/16" - 14 NC	4	413020	410020	416020
7/16" - 20 NF	4	413021	410021	—
1/2" - 13 NC	4	413022	410022ZR	416022
1/2" - 20 NF	4	413023	410023ZR	—
9/16" - 12 NC	4	413024	—	—
5/8" - 11 NC	4	413026	410026	—
3/4" - 10 NC	4	—	410028	—

Description	No. of Flutes	Taper Item #
1/8" - 27 NPT	4	459001
1/4" - 18 NPT	4	459002
3/8" - 18 NPT	4	459003
1/2" - 14 NPT	4	459004
3/4" - 14 NPT	5	459005
1" - 11-1/2 NPT	5	459006
1-1/4" - 11-1/2 NPT	5	459007
1-1/2" - 11-1/2 NPT	6	459008