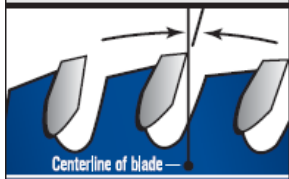
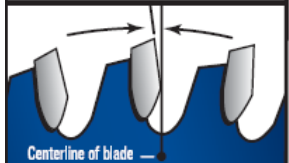


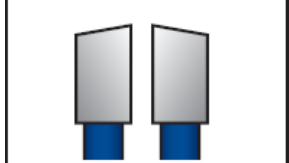
POSITIVE HOOK ANGLE



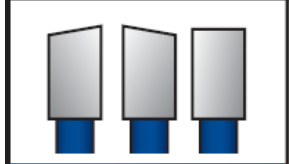
NEGATIVE HOOK ANGLE



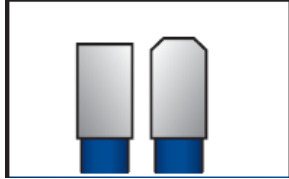
**ATB
ALTERNATE TOP BEVEL**



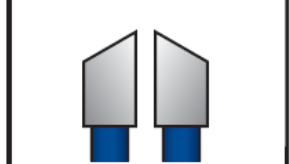
**ATB+R
ALTERNATE TOP BEVEL + RAKER**



**TCG
TRIPLE CHIP GRIND**



**HI-ATB
HIGH ALTERNATE TOP BEVEL**



RATING SCALE: (1=FAIR, 3=GOOD, 5= BEST)



MATERIAL CUTTING CHART AND RATING

	Purpose	Recommended Power Tool	MATERIAL CUTTING CHART AND RATING										
			Hardwoods	Softwoods	Composite Materials	Treated Lumber	Pressure Plywood	Melamine	Veneered Plywood	Sided Molding	Double Laminates	Non-Ferrous Metals	
10" Woodworking Blades	10" X 24T 15° ATB	Ripping	Table Saw	5	5	5	5	3	2	1	2	2	N/A
	10" X 40T 15° ATB	General Purpose	Miter Saw or Table Saw	5	5	5	5	4	2	2	3	3	N/A
	10" X 50T 15° ATB+R	Combination	Miter Saw or Table Saw	5	5	5	5	5	4	4	4	4	N/A
	10" X 60T 10° ATB+R	Fine Cross-Cutting	Miter Saw or Table Saw	4	5	4	4	4	4	4	5	4	2
	10" X 80T 10° HI-ATB	Ultra-Smooth Cross-Cutting	Miter Saw or Table Saw	5	5	4	4	5	5	5	5	3	1
	10" X 84T 5° TCG	Laminates, Melamine, Non-Ferrous Metals	Miter Saw or Table Saw	4	3	4	3	4	5	5	4	5	5
12" Woodworking Blades	12" X 40T 15° ATB	General Purpose	Miter Saw	4	4	4	4	3	2	1	2	2	1
	12" X 60T 10° ATB	Fine Cross-Cutting	Miter Saw	4	5	4	4	4	4	4	4	4	2
	12" X 80T 10° HI-ATB	Ultra-Smooth Cross-Cutting	Miter Saw	5	5	4	4	5	5	5	5	3	1
	12" X 96T -2° HI-ATB	Delicate Cross-Cutting	Miter Saw or Slide Miter Saw	4	4	5	4	5	5	5	5	4	3
	12" X 100T 5° TCG	Laminates, Melamine, Non-Ferrous Metals	Miter Saw	5	3	3	3	4	5	5	4	5	5
	DADO	DADO 8" X 12T	Tongue and Groove, Rabbets and Shelving	Table Saw or Radial Arm Saw	5	5	5	5	3	2	1	2	2